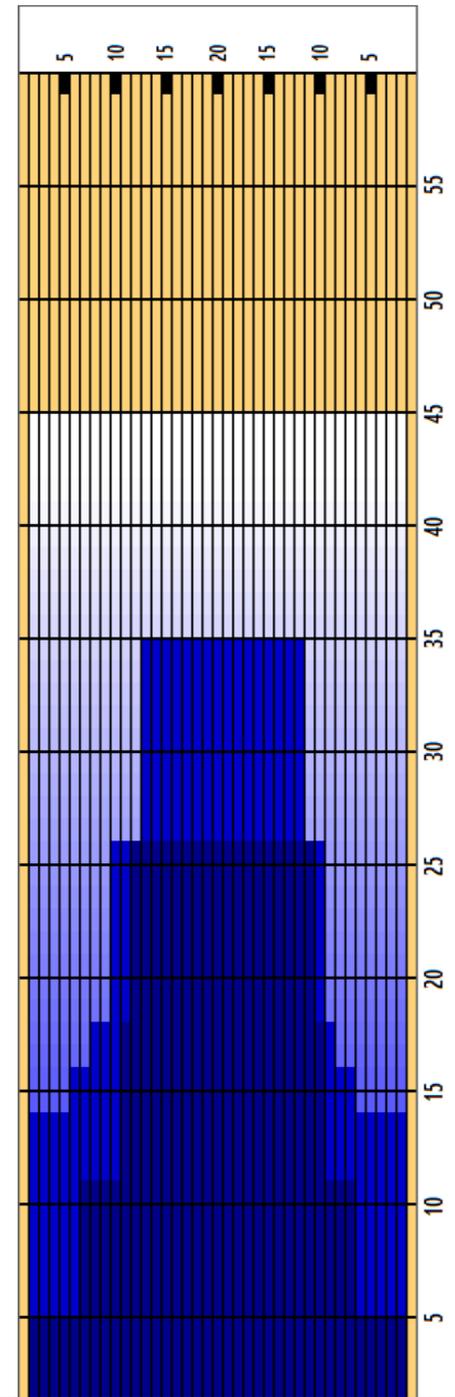


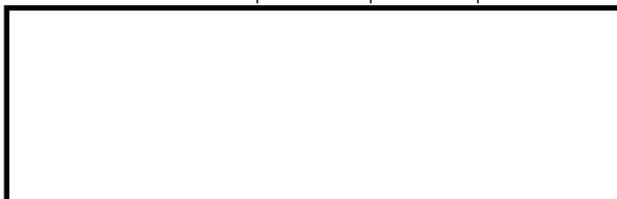
Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	13.7 mL	Volume Oil Total	29.5 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	7L	7R	2	18	54	5.9	11.0	5.1	2700
3	11L	10R	3	18	60	11.0	18.6	7.6	3000
4	12L	11R	3	18	54	18.6	26.2	7.6	2700
5	2L	2R	0	18	0	26.2	35.0	8.8	0
6	2L	2R	0	22	0	35.0	45.0	10.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	35.0	-10.0	0
2	13L	12R	3	22	48	35.0	25.7	-9.3	2400
3	10L	10R	3	18	63	25.7	18.1	-7.6	3150
4	8L	9R	1	18	24	18.1	15.6	-2.5	1200
5	6L	7R	1	14	28	15.6	13.7	-1.9	1400
6	2L	2R	3	14	111	13.7	7.8	-5.9	5550
7	2L	2R	0	10	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.95	1.58	1	1	1.42	3.03

